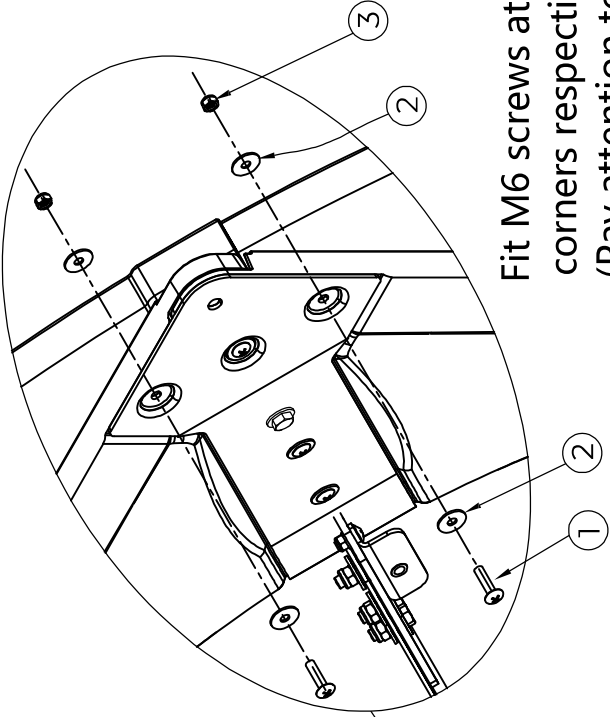
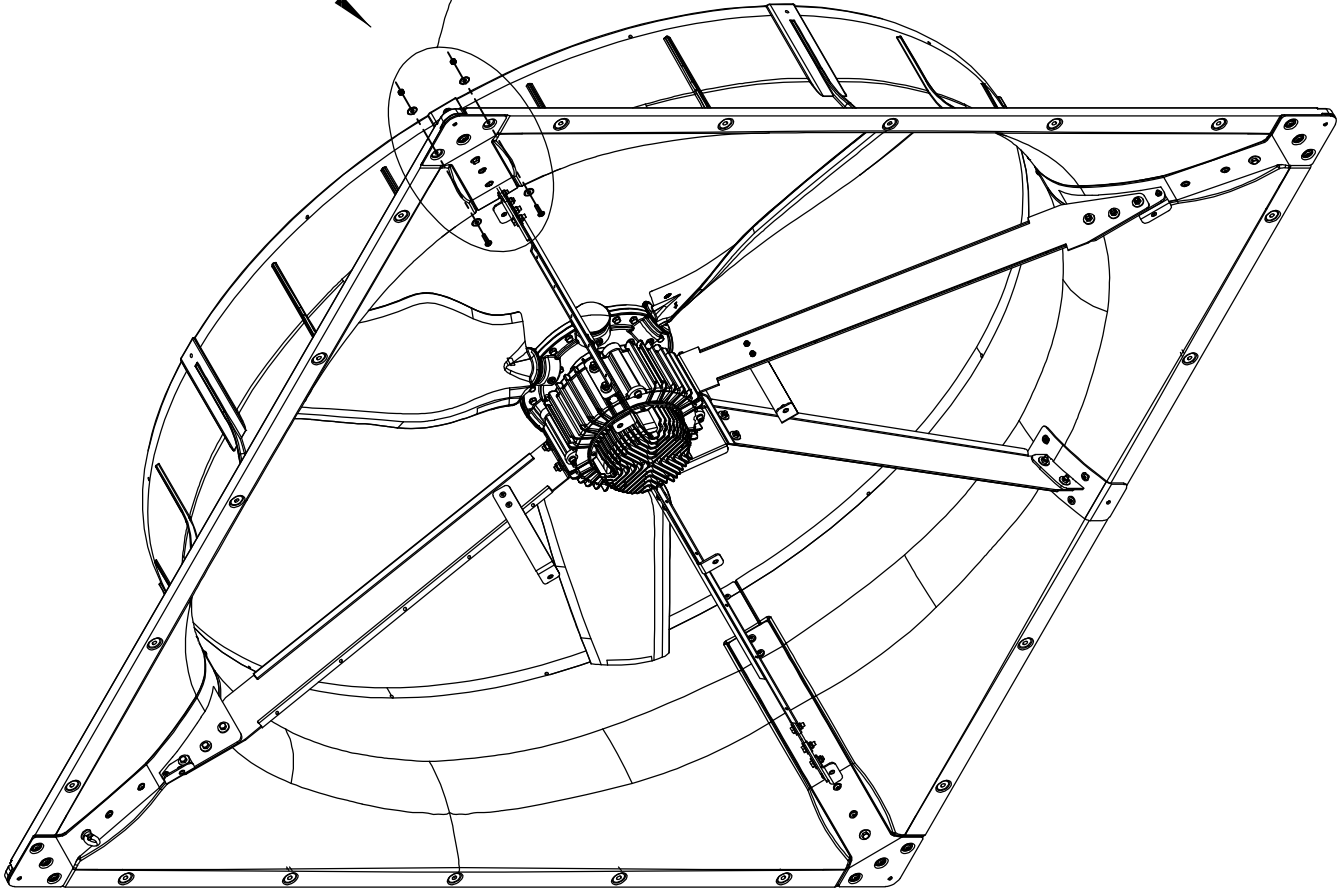
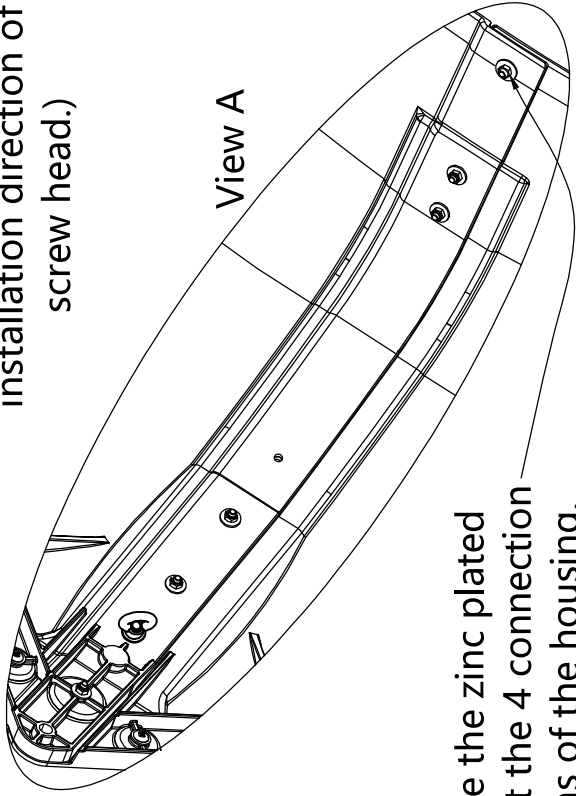


2-01-80-0013	Installation	Step
Date 2023.12.18	A0	1
Version		

3-09-01-0091			Dis & Spec		Qty
Ln	Part No.				
1	4-01-19-0203	Machinescrew M6*25 (SST304)			8
2	4-01-11-0303	Flat Washer $\Phi 6 \times \Phi 20 \times 1.5$ (SST304)			16
3	4-01-06-0401	Self Locking Nut M6 (SS304)			8



Fit M6 screws at four corners respectively.
(Pay attention to the installation direction of screw head.)

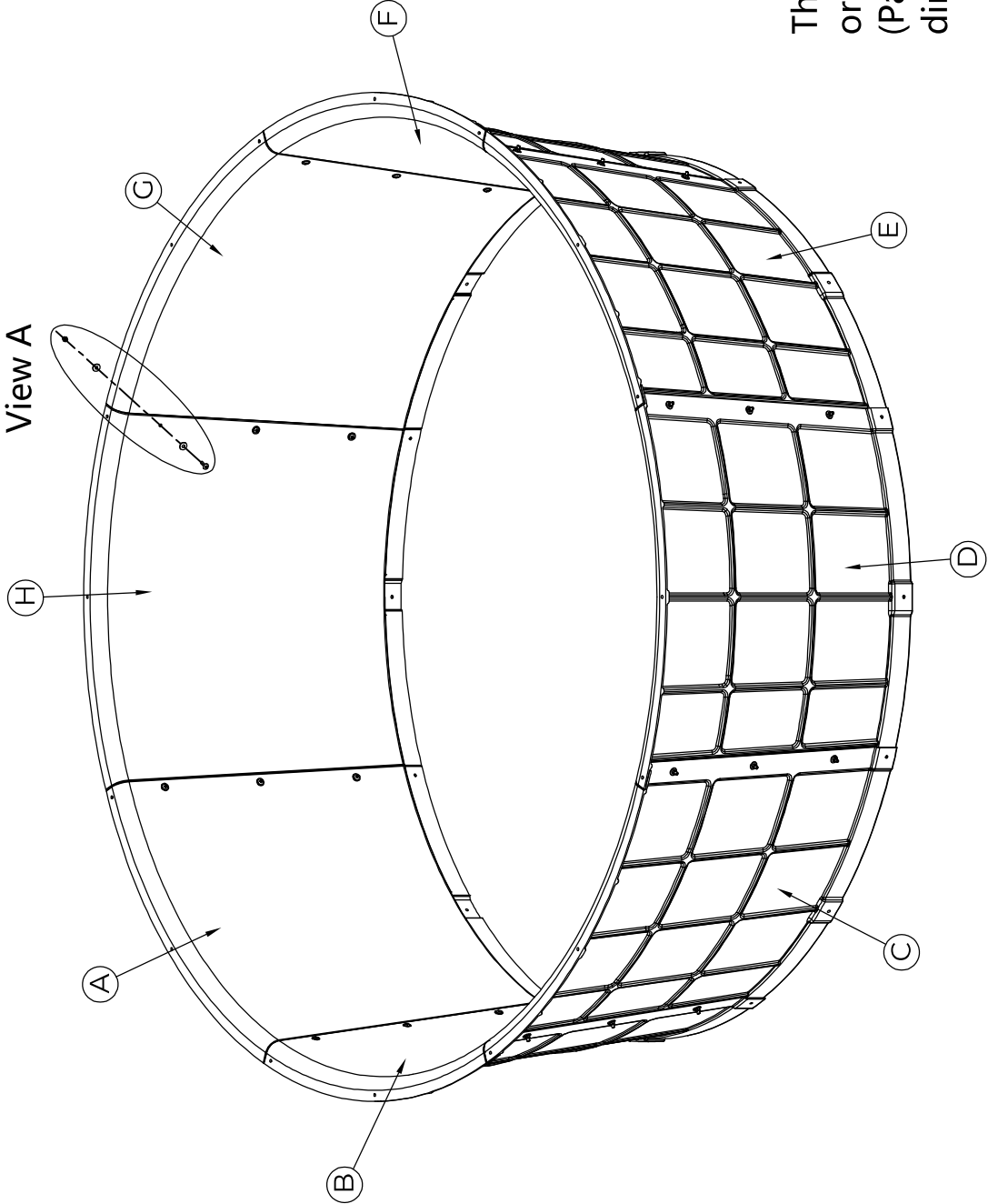


Remove the zinc plated screws at the 4 connection positions of the housing.

2-01-80-0013		Step
Installation		2
Date	2023.12.18	
Version	A0	

3-09-01-0092

Ln	Part No.	Dis & Spec	Qty
1	4-01-19-0203	Machinescrew M6*25 (SST304)	24
2	4-01-11-0303	Flat Washer Φ6*Φ20*1.5(SST304)	48
3	4-01-06-0401	Self Locking Nut M6(SS304)	24
4	4-30-02-0020	GF80-1/8 SMC cone(427U)	8

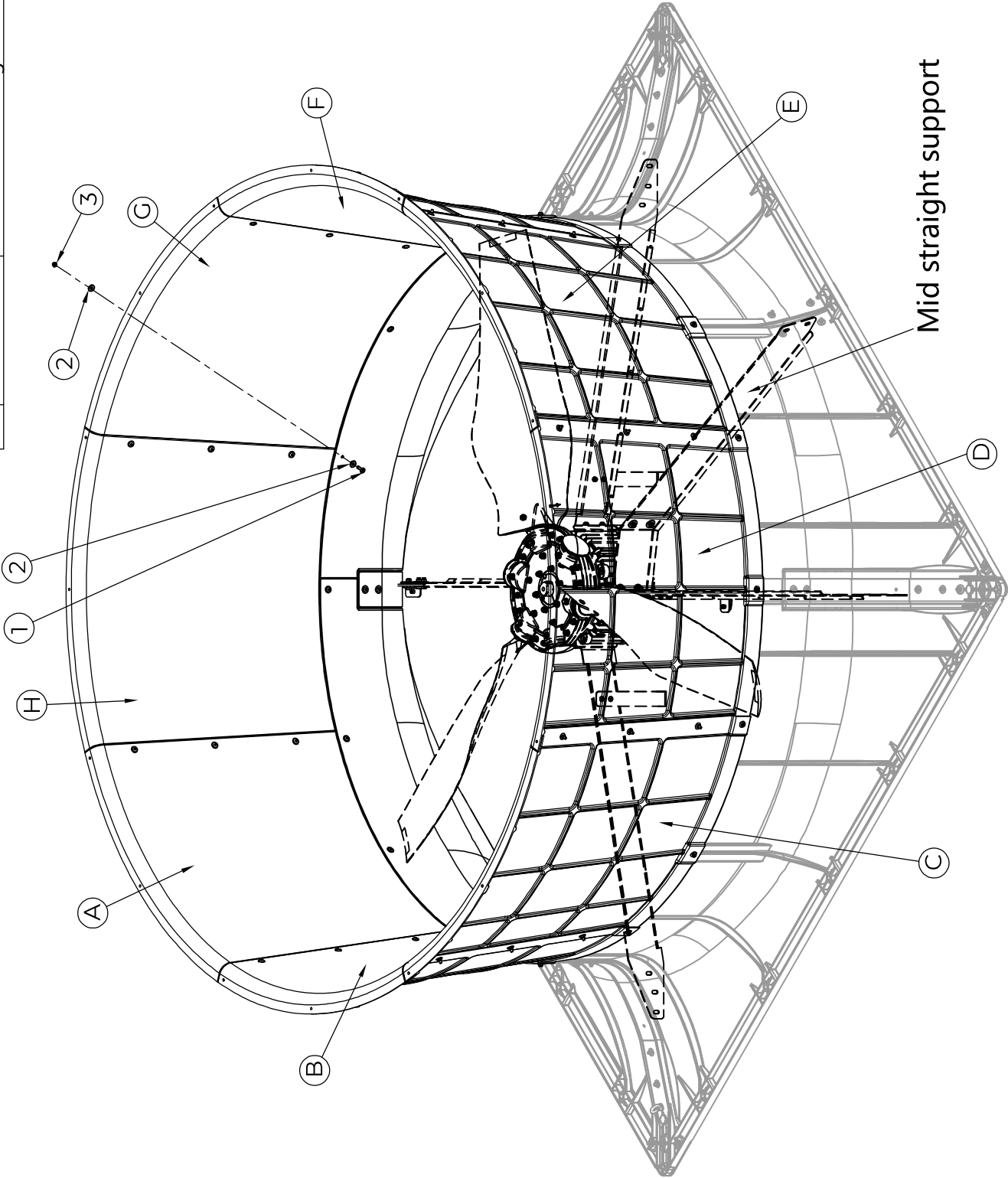


The 8 pc SMC cone are installed in the order of A、B、C、D、E、F、G、H. (Pay attention to the installation direction of screw head).

2-01-80-0013		Step
Installation		3
Date	2023.12.18	
Version	A0	

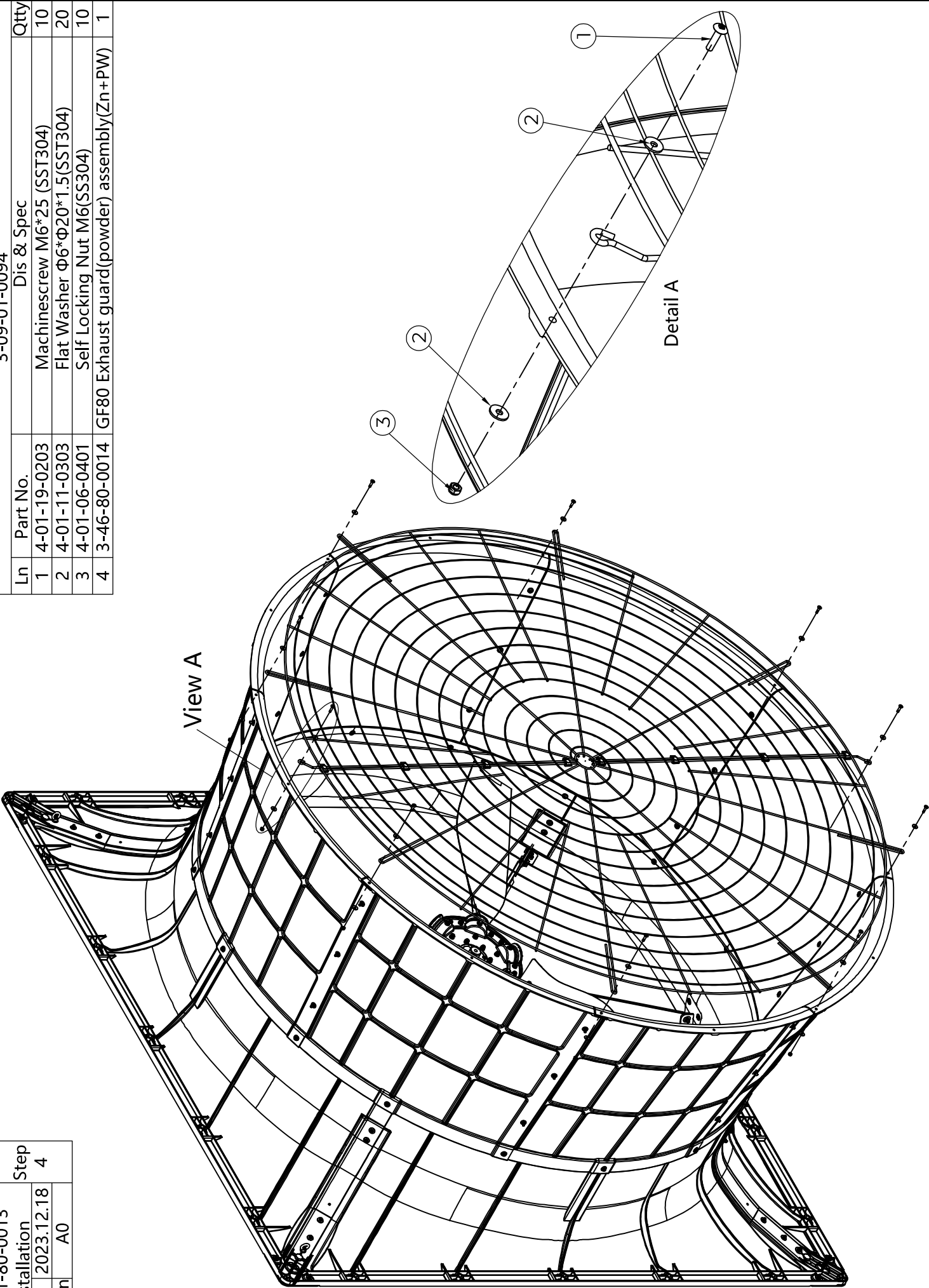
3-09-01-0093

Ln	Part No.	Dis & Spec	Qty
1	4-01-19-0203	Machinescrew M6*25 (SST304)	8
2	4-01-11-0303	Flat Washer Φ6*Φ20*1.5(SST304)	16
3	4-01-06-0401	Self Locking Nut M6(SS304)	8



2-01-80-0013		Step
Installation		4
Date	2023.12.18	
Version	A0	

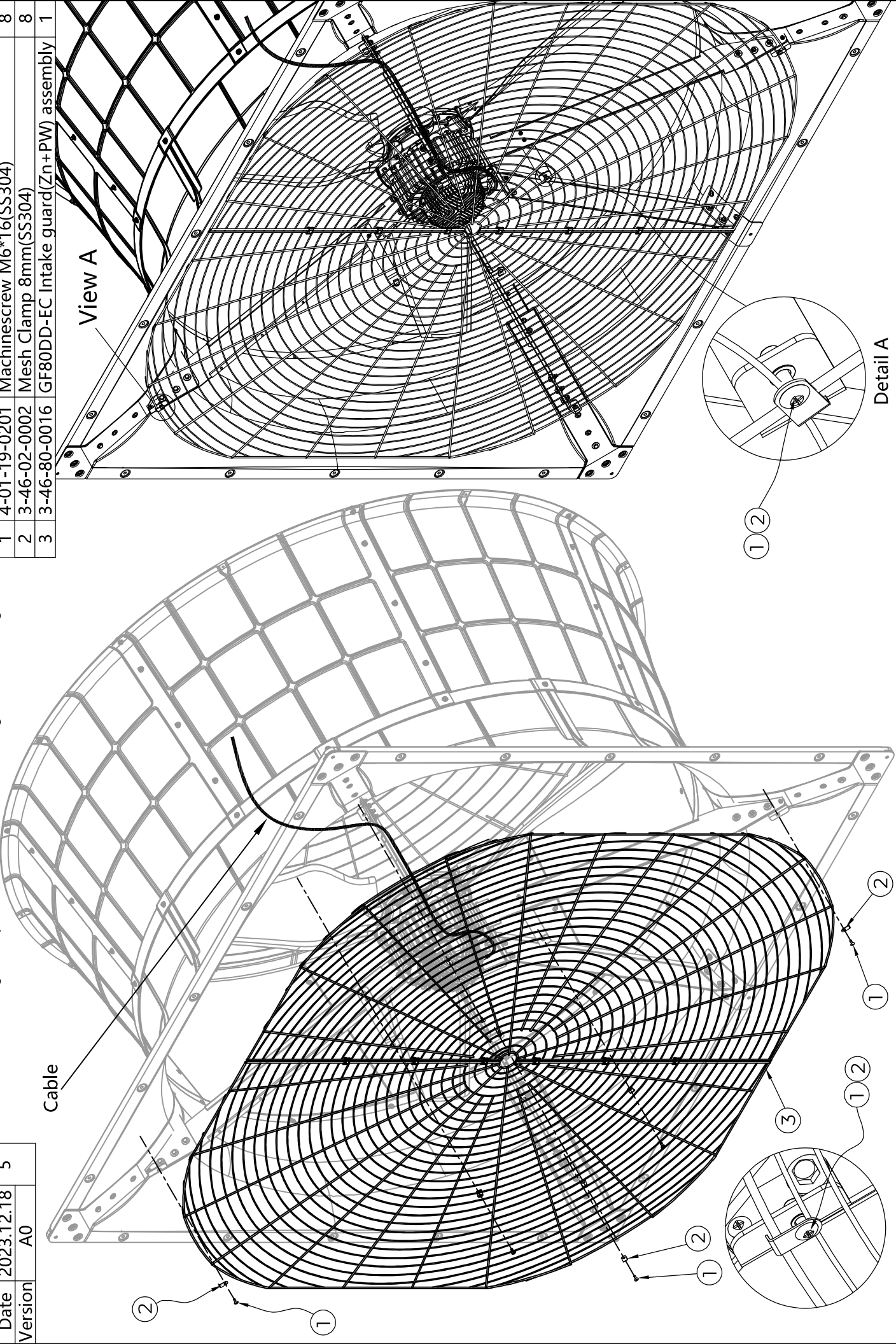
3-09-01-0094			Dis & Spec	Qty
Ln	Part No.			
1	4-01-19-0203	Machinescrew M6*25 (SST304)		10
2	4-01-11-0303	Flat Washer $\Phi 6 \times \Phi 20 \times 1.5$ (SST304)		20
3	4-01-06-0401	Self Locking Nut M6 (SS304)		10
4	3-46-80-0014	GF80 Exhaust guard (powder) assembly (Zn+PW)		1



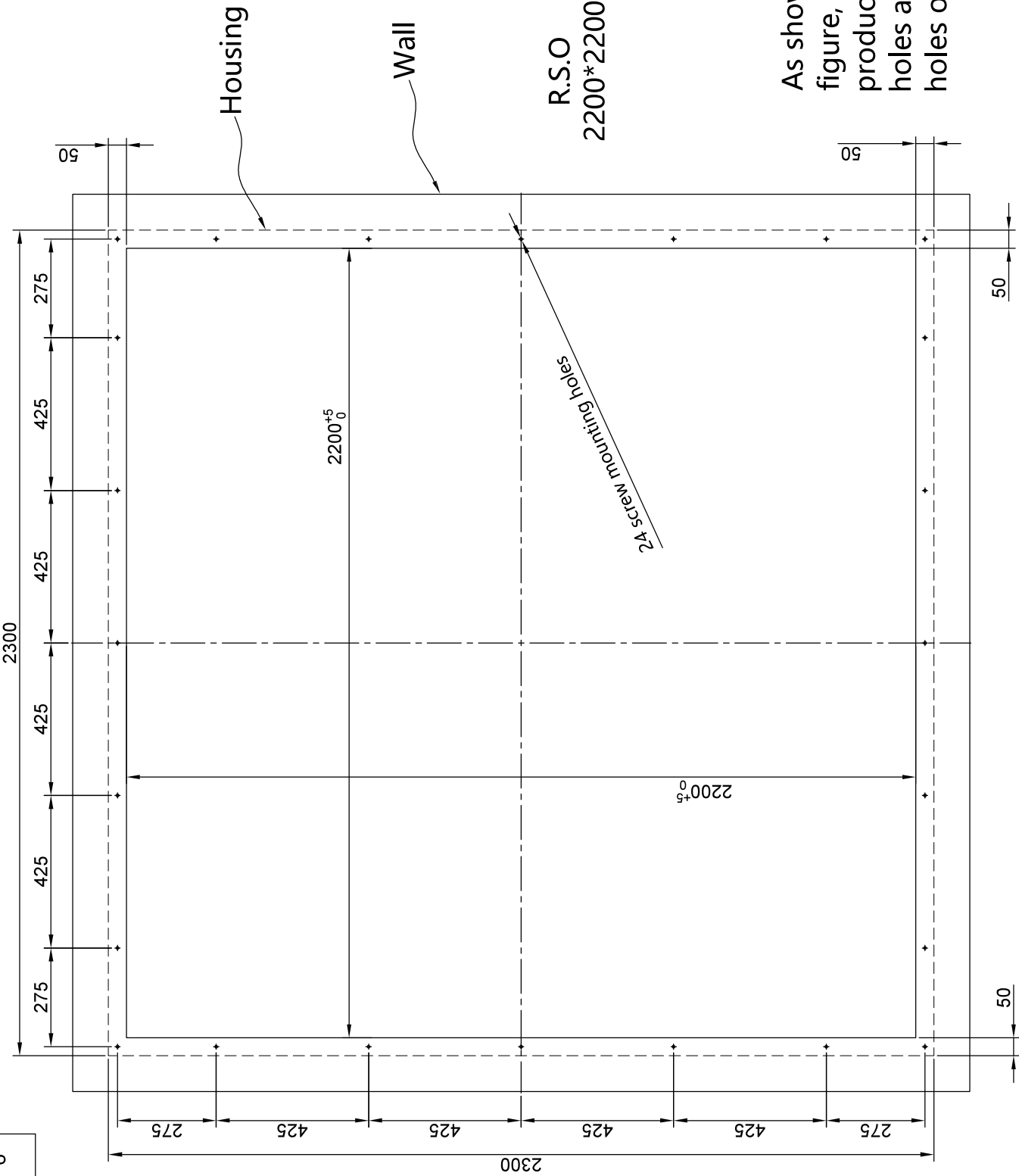
2-01-80-0013	Step
Installation	5
Date 2023.12.18	
Version A0	

Fix the power Cable & comunication cable on the bracket and come out from right top corner before installing the intake guard.

3-09-01-0095				Dis & Spec	Qty
Ln	Part No.	Machinescrew M6*16(SS304)			8
1	4-01-19-0201				
2	3-46-02-0002	Mesh Clamp 8mm(SS304)			8
3	3-46-80-0016	GF80DD-EC Intake guard(Zn+PW) assembly			1



2-01-80-0013		Step
Installation		6
Date	2023.12.18	
Version	A0	

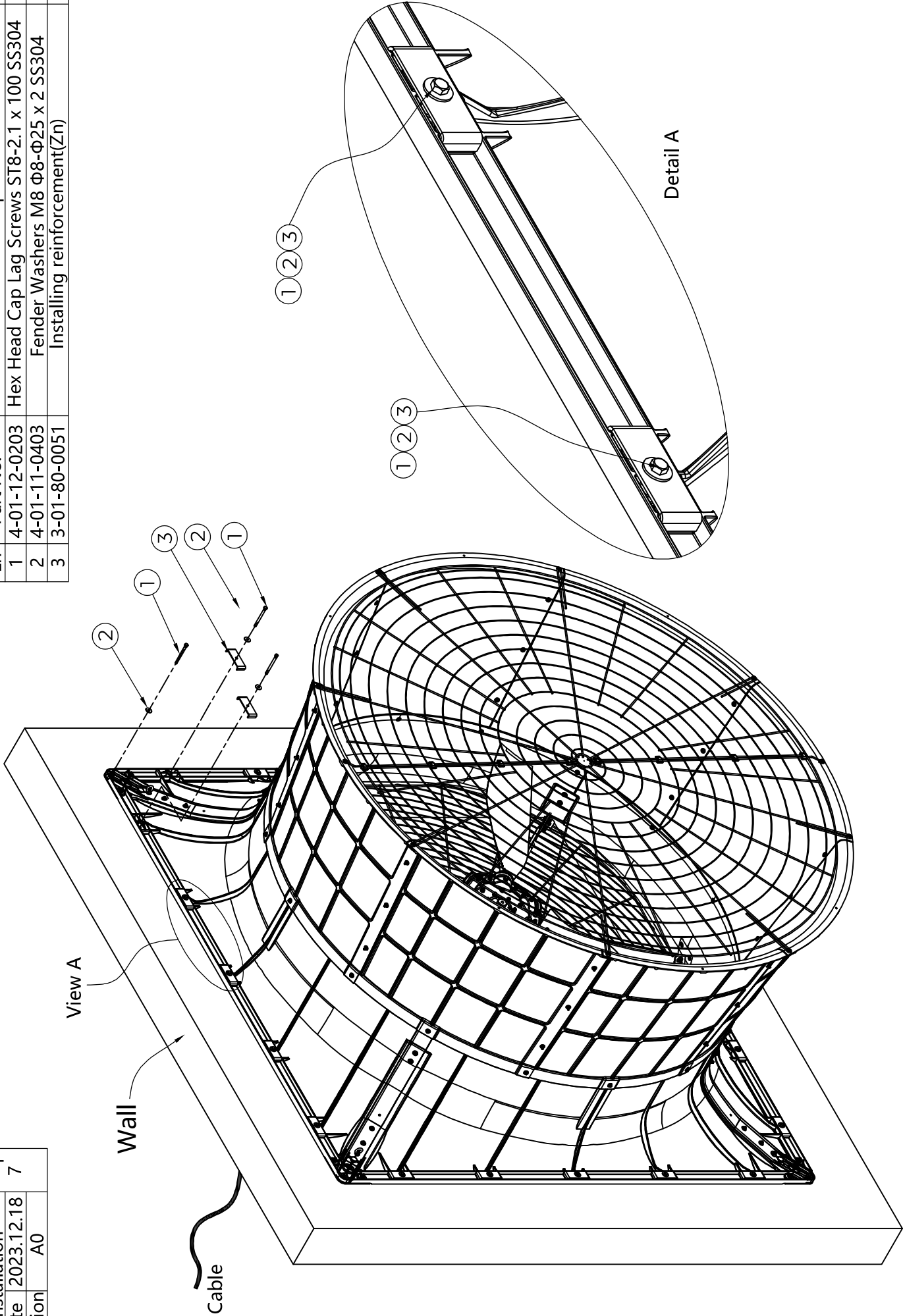


As shown in the figure, open product installation holes and screw holes on the wall.

2-01-80-0013		Step
Installation		7
Date	2023.12.18	
Version	A0	

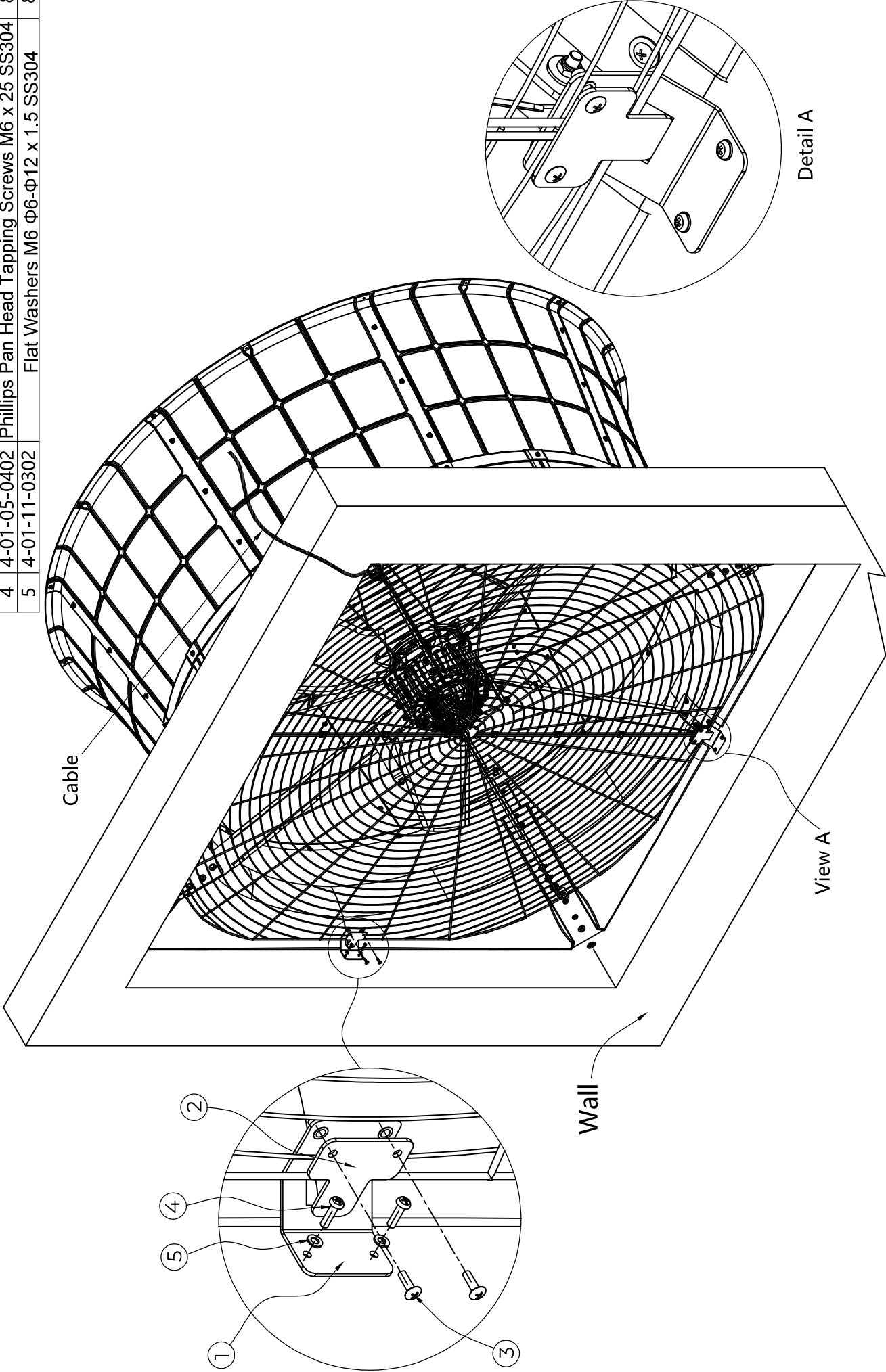
3-09-01-0096

Ln	Part No.	Dis & Spec	Qty
1	4-01-12-0203	Hex Head Cap Lag Screws ST8-2.1 x 100 SS304	24
2	4-01-11-0403	Fender Washers M8 Φ8-Φ25 x 2 SS304	24
3	3-01-80-0051	Installing reinforcement(Zn)	20



2-01-80-0013		Step
Installation		8
Date	2023.12.18	
Version	A0	

3-09-01-0098				Dis & Spec	Qty
Ln	Part No.				
1	3-01-80-0074	Corner Brace Kit of Intake Guard Zn GF 80DD			4
2	3-01-80-0075	Clips of Intake Guard Zn GF 80DD			4
3	4-01-19-0202	Machinescrew M6*20 (SST304)			8
4	4-01-05-0402	Phillips Pan Head Tapping Screws M6 x 25 SS304			8
5	4-01-11-0302	Flat Washers M6 Φ6-Φ12 x 1.5 SS304			8



2-01-80-0013		Step
Installation		9
Date	2023.12.18	
Version	A0	

3-09-01-0099			Dis & Spec		Qty
Ln	Part No.		Phillips Pan Head Tapping Screws M6 x 50 SS304		16
1	4-01-05-0403		Flat Washers M6 Φ6-Φ12 x 1.5 SS304		16
2	4-01-11-0302		Shutter Clips(White-Nylon)		16
3	4-36-05-0001				

